



PROBLEM:

This Stainless Steel Shaft with many machining hours and material already invested.

During final machining this 3mm tap broke.

THE FIX: CBG picked up the shaft from the customer.

CBG set up on our old C-96 Cammann Metal

Disintegration machine and with a 0.050 inch electrode had the tap out and the bolt hole cleaned threads verified in 1 hours.

CONCLUSION: With CBG's

